

# FY24 ATI Digital Tracking AI overview

22 April 2024

**CAPT J. M. Belmont**  
Commanding Officer

**CAPT R. J. Berti**  
Executive Officer

**Mr. M. D. Meno**  
Executive Director



# We Deliver Flightline Readiness

- Maintenance, Repair and Overhaul Services
- Worldwide Support
- Lifecycle Sustainment Services

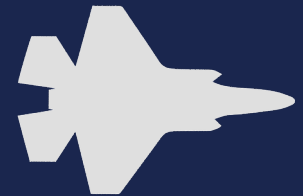


Department of Defense Vertical Lift Center of Excellence



# Alignment

- Fleet Readiness Centers are support activities that provide shore-based and depot-level maintenance and support to Naval aviation efforts. They are under the direction of the office of Commander, Fleet Readiness Centers (COMFRC).





# COMFRC Locations



**FRC Northwest**  
NAS Whidbey Island, WA

**FRC West**  
NAS Lemoore, CA

**FRC Southwest**  
NAS North Island, CA

**FRC Reserve  
Mid-West**  
NAS JRB Fort Worth, TX

**FRC ASE**  
Solomon's Island, MD

**FRC Mid-Atlantic**  
NAS Oceana, VA

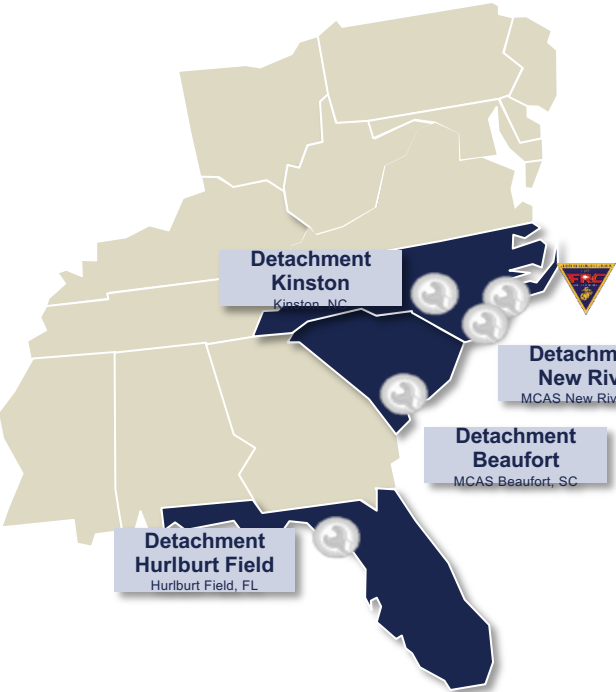
**FRC East**  
MCAS Cherry Point, NC

**FRC Southeast**  
NAS Jacksonville, FL

**FRC WestPac**  
NAF Atsugi, Japan



# FRC East Locations



**Headquarters  
Cherry Point**  
MCAS Cherry Point, NC

**Detachment  
New River**  
MCAS New River, NC

**Detachment  
Beaufort**  
MCAS Beaufort, SC

**Detachment  
Hurlburt Field**  
Hurlburt Field, FL

### MCAS Cherry Point

- AV-8B & TAV-8B Harrier
- MV-22 & CV-22 Osprey
- CH-53E/K Super Stallion
- MH-53E Sea Dragon
- F-35A/B/C Lightning II

### MCAS New River

- MV-22 & CV-22 Osprey
- AH-1Z Viper
- UH-1Y Venom

### NC Global TransPark

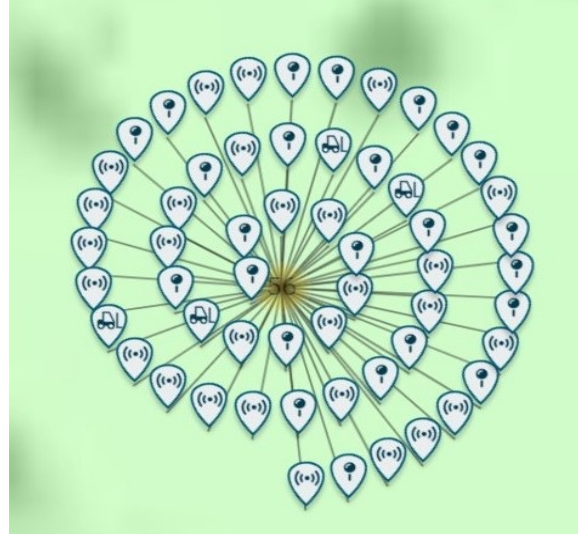
- Air Force UH-1N Huey
- C/KC-130T/J Hercules
- HH-60W Jolly Green II
- MH-139A Grey Wolf

### MCAS Beaufort

- F/A-18A-D Hornet
- F/A-18E-F Super Hornet

### AFB Hurlburt Field

- CV-22 Osprey





# Our Capabilities



- AV-8B & TAV-8B Harriers
- MV-22 & CV-22 Osprey
- AH-1Z Viper
- Air Force UH-1N Huey
- HH-60W Jolly Green II \*
- C/KC-130T/J Hercules \*
- UH-1Y Venom
- CH-53E/K Super Stallion/King Stallion
- MH-53E Sea Dragon
- F/A-18A-D Hornet & F/A-18E-F Super Hornet
- F-35A/B/C Lightning II
- MH-139A Grey Wolf \*



- T400 Reduction Gearbox (UH-1N)
- T58-400B (Presidential VH-3D Sea King)
- T64 (CH/MH-53E)
- F-35B Lift System \*
- T408 (CH-53K King Stallion) \*
- F402 (AV-8B & TAV-8B)



- Gas turbine compressors
- Auxiliary power units
- Gearboxes
- Rotor blades
- Hydraulic & pneumatic actuators
- Fuel controls
- Avionics

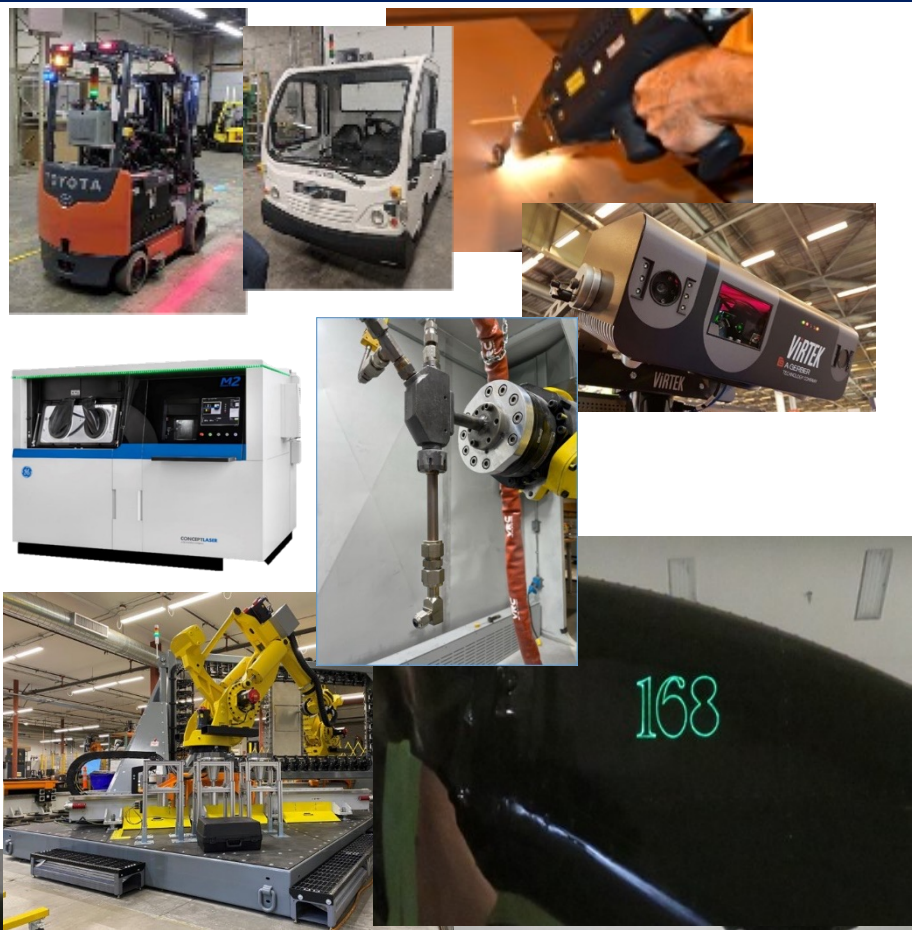


- Metal plating, coating, forming, heat-treating
- Welding
- Material analysis
- Non-Destructive Inspection
- Low observable paint
- Titanium tube bending, inspection, testing
- Composite & fiberglass fabrication
- CNC machining (5-axis)
- 3-D printing & additive manufacturing

\* Denotes establishing capability



# Machines and People Comprise our Capability



Reactive Machine Systems in use or being developed and are primed for future implementation of Machine Learning:

- Additive Manufacturing Polymer and Metal
- Autonomous Material Handling
- Robotic Systems
- Cold and Thermal Spray
- Laser Ablation
- Laser Projection
- Metal Forming





# COMFRC Challenges Requiring Solution

## What are the challenges? Asset Management

- Upper** – DoD asset audit failures (FY 24 - 6<sup>th</sup> consecutive failed DoD wide audit)
  - Accountability for 100%, procured, designed, fielded
  - 3 main COMFRC sites @ +/- 280k Assets
    - Does not include asset counts for IT, Safety, environmental, Field Team services, or any detachment/interdiction sites. \* Always growing, always changing, H60, C-130...
  - Current man hrs. @ 15.5k to conduct COMFRC inventory @ 3 sites
    - With DT and IoT: 372-man hrs. for +/- 80k @ 3 sites
  - COMFRC detachment sites = 47 (does not include Depot interdiction sites)
- Middle** – Pre-Operational records and use
  - Inspection records are handwritten in terms of compliance
  - Assets never stop moving, some records are misplaced, require retention
  - Transfer and acceptance throughout the enterprise complicates
- Lower** – Business and production planning
  - Where to invest labor and financial investment
  - Accommodate the customer, do I have this organic capability
  - Where to best use limited human and financial resources





# DT and IoT (ML translation) Decision to Address Depot Challenges

## Why Digital Tracking, IoT, and AI, how will this address enterprise challenges?

**Upper** – Reduction of MANYEARS associated with inventory of enterprise assets

**Middle** – Remove pre-operational record challenge and associate data collected in a variety of ways to facilitate conformance

**Lower** – What do I have, Where is it, Can I find it, Can I use it?

**\*IoT and DT comes with semantic model analytics vice conceptual, we turn policy into software processes, inject quality, and mistake proof human data inputs/Outputs. Combining Machine Learning data along with Machine Health & Environmental Monitoring as well as Supply/Logistics, Financial... is beginning of total process data collection and mapping via software input/output like: Integrated Computer-Aided Manufacturing (ICAM), a US Air Force program that develops tools, techniques, and processes to support manufacturing integration.**



# Software Semantic Analytics

## Semantic Model Analytics and Ontology of data, what will this do for us = AI

Following the “Weak AI” model type, Humans leveraging RF mobile devices or fixed RF infrastructure through a software that is process driven converted from policy, create a data pool similar to the same data pools collected from “Reactive Machines.” This is called “IoT of things” in DT

- Specific inputs with specific exhausts for specialized duties.

“IoT of things” identifies patterns of human process data sets via mathematical algorithm imbedded into code. Historical data human process data “IoT of things” additionally inputted, provides predictions with new exhaust values.

- This is the essence of *Machine Learning (ML)*; in the IoT of things, humans become the machine, and the ML provides similar data pool opportunities like those collected with equipment data.

- Expected inputs/exhausts = *Supervised Learning for ML*, with historical data pools added, *predictability in future exhausts = Unsupervised Learning; this is the foundation of ML.*

Software and Middleware analytics contain hidden algorithms known as “*Deep Learning (DL)*” allowing for complex relationships in data to form (ontology of data), complex patterns weigh input, historical input, then weigh for best exhausts

- This is what is required to establish optical image, human speech, and language processing in AI

“*Natural Language Processing (NLP)*” is established with volumes of “*DL*” data teaching the software and middleware to understand and produce written and spoken language similar to humans

- This is the feature that allows for the “Ask a Question” portions of the software analytics

“*Computer Vision*” is the application of “*ML*” collected from DT, images, videos, in a broken-down form to provide exhaust data which identifies, organizes, and tags items in the same manner of humans accordingly.

- This is the feature where all intake of materials within an activity are sorted, organized, and routed which is beneficial for use cases such as Parts Tracking.

“*Reactive Machines*” react to specific inputs/exhausts, do not store memory, or rely on history to assist with a decision in real time.

- Data collected is used for completing specialized duties in *ML*, as well as creating conventions for data pool collection.



# Software Semantic Analytics

## Semantic Model Analytics and Ontology of data, what will this do for us = AI

**“Limited Memory” uses past data and predictions based from collected intakes and exhausts to make decisions.**

- Uses past data to predict

- Requires continuous training and convention to analyze and utilize new data. Or, an established AI environment enabled to Auto-Train.

**\* Current software analytic model does NOT pursue “Theory Of Mind AI”, or “Self-Awareness AI” as they do NOT theoretically exist.**

**What Type of AI effort are we interested in ?**

**Software and Middleware analytics possesses the foundational requirements in type of AI for:**

- **Weak AI**

**Software and Middleware analytics possesses the foundational requirements this kind of AI:**

- **Reactive Machines**
- **Limited Memory**

**Software and Middleware analytics possesses the foundational requirements to leverage the following AI tools:**

- **Machine Learning**
- **Neural Networks**
- **Deep Learning**
- **Natural Language Processing**
- **Computer Vision**

**\* Leveraging semantic analytics model is the foundation for enhanced AI and a major element of DT implementation**



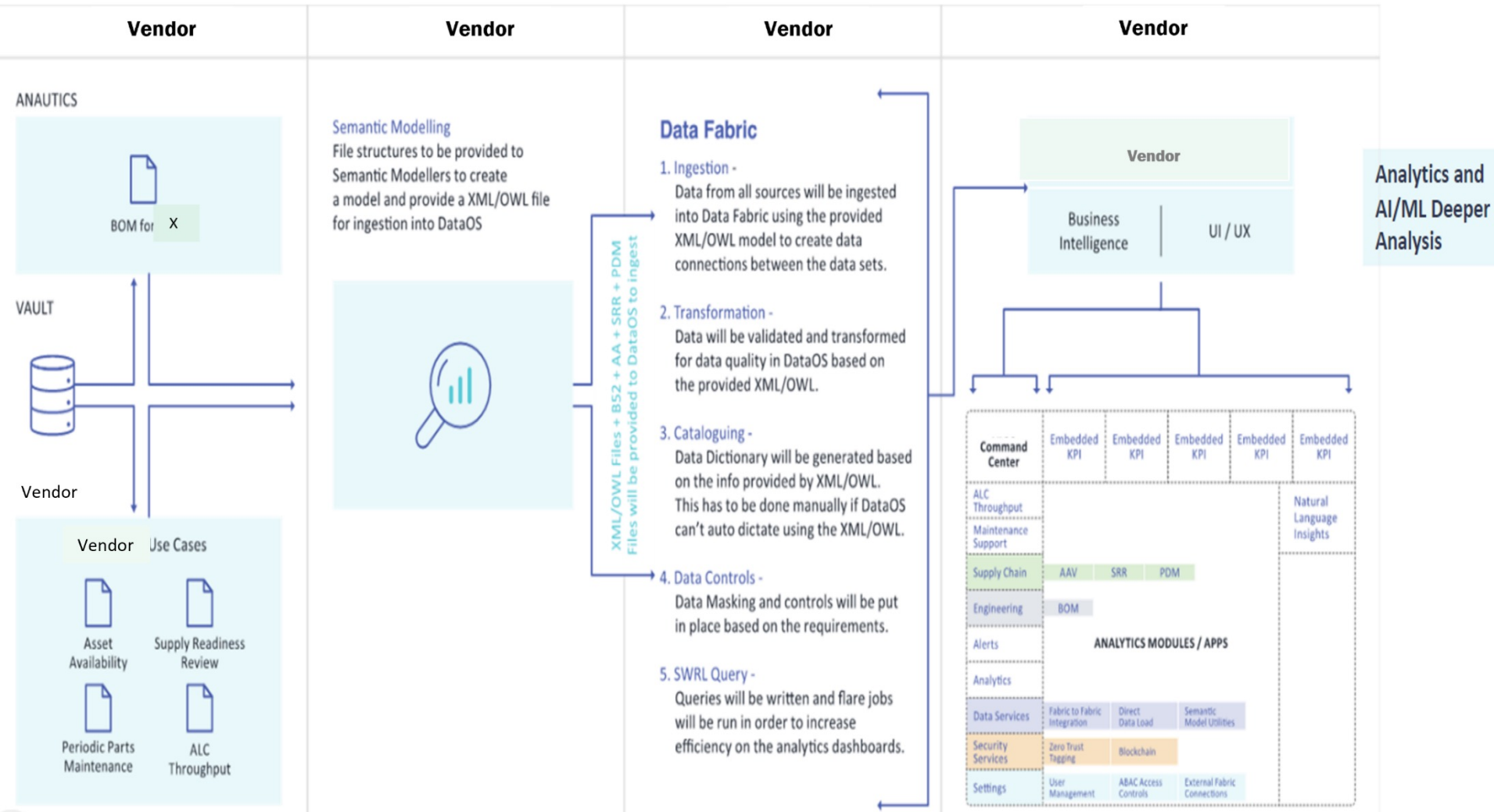
# Software Semantic Analytics

Data Engineering  
Data Forensics

Semantic Modeling and  
Knowledge Engineering

Data Ingest & Alignment  
With V&V testing

Application Design, UI/UX  
and Data Fabric Interface

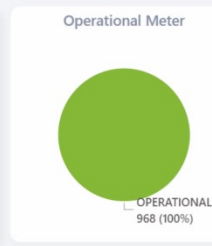
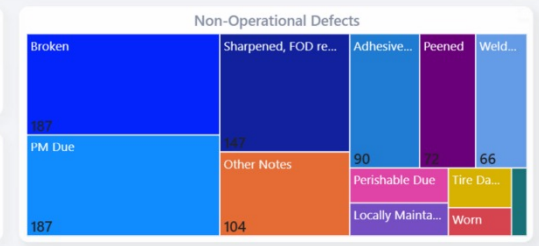
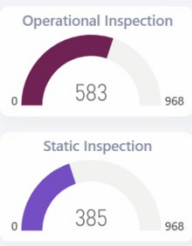




# Software Semantic Analytics

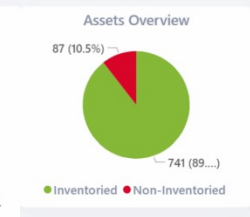
## Asset Inspection Dashboard

2/14/2022 - 6/30/2022
  All
  All



## Asset Inventory Dashboard

4/1/2022 - 7/12/2022
  All
  All
  All
  All



Total Assets: **828**

Non Inv. Assets: **87**

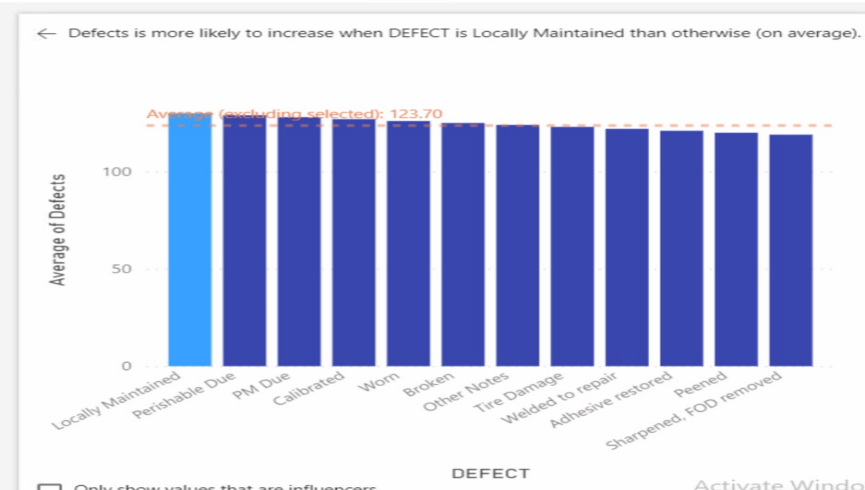
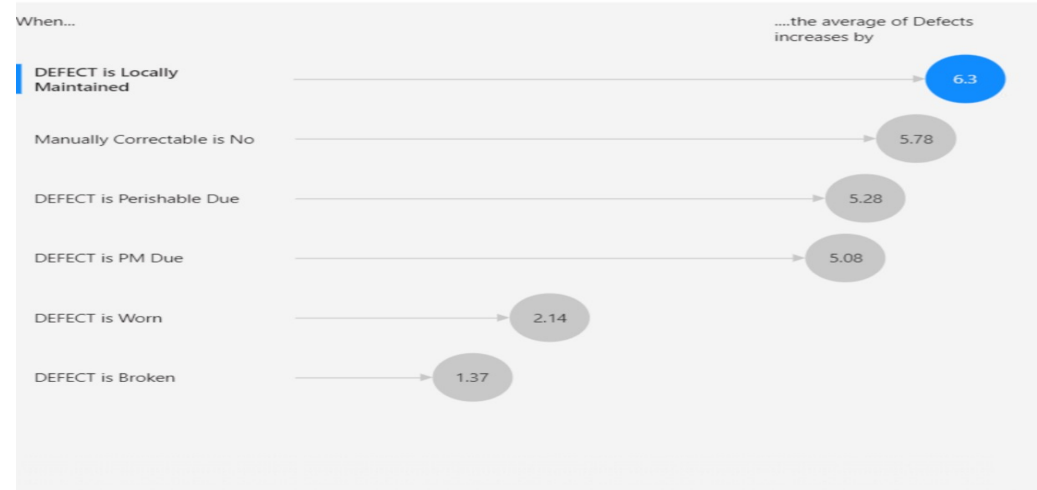
STATUS	ASSET ID	DESCRIPTION	INSPECTION TYPE	MANUALLY CORRECTABLE	PERSONA	SCANNED ON
OPERATIONAL	2018020603	Pallet Jack hand truck	Static Inspection	Yes	Quality Assurance User	04/20/22 06:23 AM
OPERATIONAL	65700-10179-041	Swashplate Remover Assy	Static Inspection	Yes	TPA	04/19/22 06:11 AM
OPERATIONAL	65889408440	ROTOR HEAD STAND	Operational Inspection	Yes	Artisan	04/20/22 07:20 AM
OPERATIONAL	65889408440	ROTOR HEAD STAND	Static Inspection	Yes	Artisan	04/20/22 07:20 AM
OPERATIONAL	65889410676	PROTRACTOR ASSEMBLY	Static Inspection	Yes	Supervisor	04/29/22 07:39 AM

ASSET ID	DESCRIPTION	CLASS	COST	STATUS	LAST INV. DATE	PERSONA	LOCATION	FLOOR	ZONE
N65923-X3...	Swashplate dolly	Class 1	\$1,600	Inventoried	04/19/22 06:37 AM	TPA	FRCE B4032	94ffd721-3b0d-...	b17fcc26-9...
65923SL3133	"SLING, SWASHPLATE"	Class 1	\$1,900	Inventoried	04/20/22 06:22 AM	Quality Assur...	FRCE B4032	1043fa96-9c42-...	b17fcc26-9...
65923076505	SWASHPLATE DOLLY ...	Class 2	\$2,200	Inventoried	04/26/22 06:32 AM	TPA	FRCE B4032	e47f4149-c898-...	b17fcc26-9...
65889408491	SLING OTHER ROTAT...	Class 1	\$3,800	Inventoried	05/09/22 08:12 AM	Artisan	FRCE B4032	B4032 - Shop Fl...	Swash Plate
H53 SLS-12	Tool Box	Tool Chests	\$800	Inventoried	05/09/22 08:24 AM	Artisan	FRCE B4032	B4032 - Shop Fl...	
65923X33027	BINNIE RING DOLLY	Class 2	\$1,700	Inventoried	05/09/22 08:43 AM	Artisan	FRCE B4032	B4032 - Shop Fl...	RTR HD Pro...
65923076195	Swashplate dolly	Class 2	\$1,600	Inventoried	05/09/22 09:49 AM	Artisan	FRCE B4032	B4032 - Shop Fl...	Swash Plate

## DEFECT INFLUENCERS

Key influencers Top segments

What influences Defects to  ?

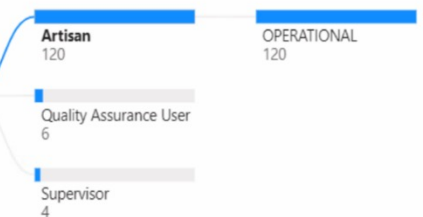
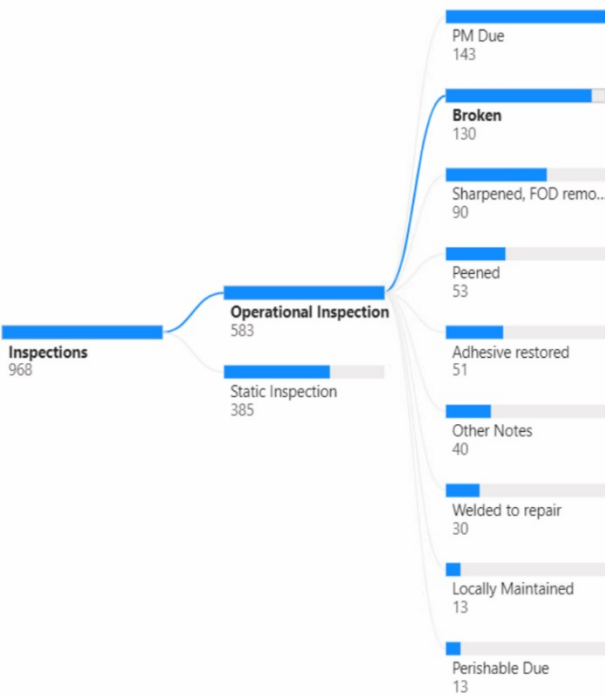




# Software Semantic Analytics

## DEEP DIVE ANALYSIS

INSPECTION TYPE x DEFECT x Persona x STATUS x  
 Operational Inspection Broken Artisan OPERATIONAL

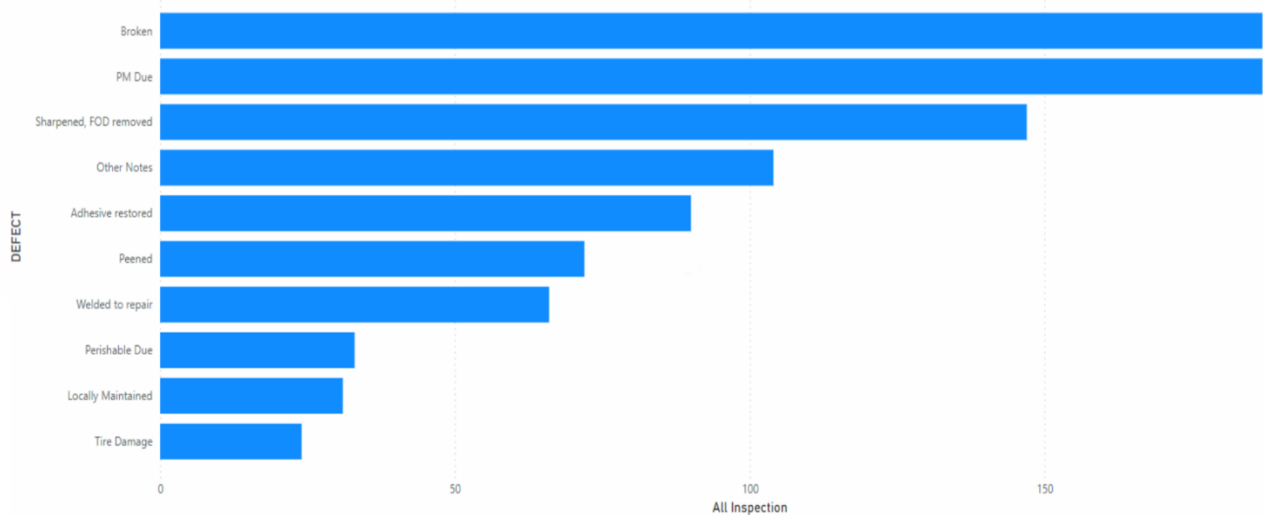


OPERATIONAL 120

### Asset Inspection Dashboard

top defects by all inspection

Showing results for *Top 10 defect of query 1 by all inspection of those query 1*



7 Filters (including highlights) from the source page have been applied.

Is this useful?



# Software Semantic Analytics & Ontology of Data

**Software Analytics (extension of awarded SBIR II software state, NAVAIR ontology analytics, use of: semantic modeling tools)**

## **\* FUTURE EFFORTS**

**Ontology leveraging semantic modeling tools adds interconnections for: materials used, personas/person interacting, tools leveraged to effect repair, locations where best/worst actors occur, location population density, technical process ordering, and historical work order data to derive deep analytics by formalizing a system for modeling concepts and their relationships.**

**Unlike relational database systems, which are essentially interconnected tables, ontologies put a premium on the relationships between concepts or processes by storing the information in a software for use in predictive and augmented solutions driven by software solution modeling.**



# Software Semantic Analytics & Ontology of data

